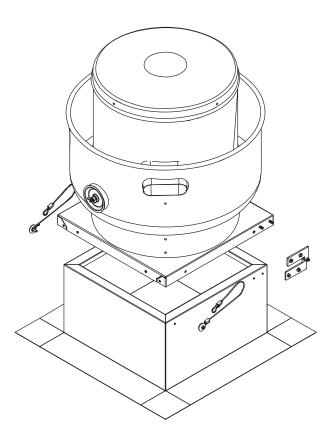
Centrifugal Downblast Exhaust - Sizes 060-203

Centrifugal Upblast Exhaust - Sizes 060-200

# **Installation, Operation and Maintenance Manual**

Please read and save these instructions for future reference. Read carefully before attempting to assemble, install, operate or maintain the product described. Protect yourself and others by observing all safety information. Failure to comply with these instructions will result in voiding of the product warranty and may result in personal injury and/or property damage.



## **WARNING**

Disconnect power and observe proper lock out tag out procedures per OSHA regulation (Title 29 code of federal regulations part 1910.147 & 1910.333).

Note: If fan is connected to electrical source via rigid connection, a qualified electrician will need to change the rigid connection to a flexible connection long enough per local electrical codes to allow for fan movement.

### Installation

1. Check curb cap for factory holes that match the dimensions in Figures 1 and 2. If holes match, skip to Step 3. If not, drill 5/16 inch holes in curb cap using dimensions in Figures 1 and 2.

Figure 1

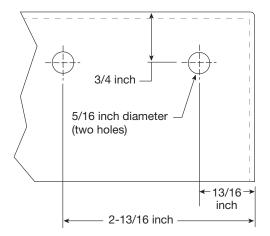
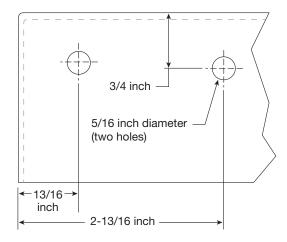
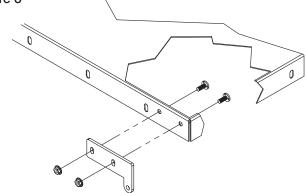


Figure 2

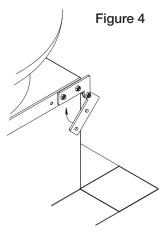


2. Attach "L" shaped hinge bracket to curb cap with two 1/4 inch-20 x 3/4 inch bolts per bracket. Leave finger tight until all pieces are installed. Refer to Figure 3.

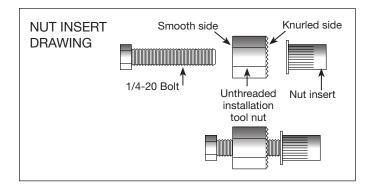
Figure 3



- 3. Center curb cap on curb. Ensure there is equal space between curb and curb cap on all sides.
- 4. On one side, insert a 5/16 inch-18 x 1-1/2 inch bolt through the upper bracket. Place one of the remaining two "L" brackets on the bolt. Press lower bracket up against the curb to estimate the number of spacers. Use the spacers to take up the gap between the two "L" brackets. The number of spacers will vary from unit to unit. Install the 5/16 inch -18 nut until finger tight.
- 5. Keeping the brackets parallel to one another, transfer the location of the holes in the L-bracket to the extended base or prefab curb. See Figure 4
  - Swing bracket out of the way and drill four 3/8 inch diameter holes into the extended base of curb at these locations.



- If the inside of the curb wall is accessible, skip to Step 7.
- If the inside of the curb wall is not accessible a "blind nut" installation kit is included.
- See "Nut Insert Drawing" and photos. Place the 1/4-20 bolt through the unthreaded installation tool nut with the smooth side of the nut in contact with the head of the bolt. Thread the nut insert onto the bolt until the head of the nut insert comes in contact with the knurled side of the unthreaded nut.



• Place the nut insert into hole. Using two wrenches, turn bolt to collapse the nut insert until it cannot be collapsed any further.

#### **NUT INSERT PHOTOS**

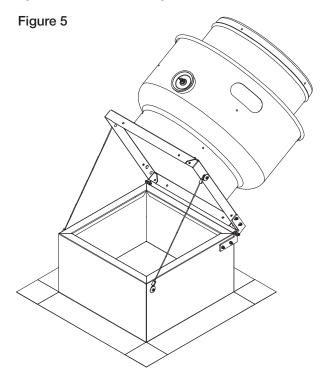
Drill four 3/8 inch diameter holes



Turn bolt to collapse the nut insert



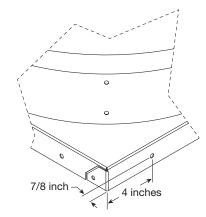
- 6. Remove bolt and installation tool.
- 7. Return lower bracket to parallel with the upper bracket and install two 1/4 inch-20 x 3/4 inch bolts. Leave finger tight.
- 8. Go to opposite side and repeat Steps 4 thru 7.
- 9. Center curb cap on curb and tighten all bolts.
- 10. Fasten side opposite of the hinges to the curb with appropriate fastener to keep unit from opening up in high wind events. See Figure 5.



## **Installing the Stop Cable**

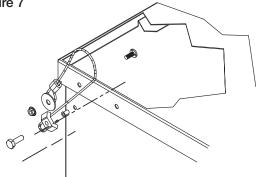
1. Check one side of curb cap for factory-punched hole at or near dimensions indicated by Figure 5. If this hole exists, it can be used as the upper connection point for the stop cable. If not, a 5/16 inch hole needs to be drilled in the curb cap at the dimensions indicated in Figure 6.

Figure 6



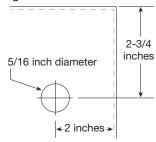
2. Attach cable to curb cap as shown in Figure 7.

Figure 7



3. Drill a 5/16 inch hole in the curb at the dimensions indicated in Figure 8.

Figure 8



4. Attach the stop cable to curb and curb cap with 1/4 inch-20 x 3/4 inch bolts as shown in Figure 6. Must include 1-1/4 inch fender washer between bolt head and cable!